

Price List MAXION 2011
Valid from 01.01.2011

Art.-No. Opt.	Bench drilling machines / Catalogue page 4 - 7		Price 2011
66391	MAXION BT 6	8 spindle speeds	630 - 7.100 rpm 2.782,-- EUR
66392	MAXION BT 6	8 spindle speeds	900 - 10.000 rpm 2.782,-- EUR
66393	MAXION BT 6	8 spindle speeds	1.080 - 12.000 rpm 2.870,-- EUR
14142 1	Drilling depth with fine adjustment		200,-- EUR
14336 2	Floor cabinet	300x470x760 mm / 40 kg	645,-- EUR
44052	Albrecht Super chuck 6 mm		170,-- EUR
47291	Spindle MT 1		230,-- EUR
29964	Column longer by 200 mm		200,-- EUR
M00012	Ecomax 14	infinitely variable spindle speed	420 - 2.100 rpm 1.292,-- EUR
38	Drilling package		160,-- EUR
20582	MAXION BT 13	5 spindle speeds	480 - 4.000 rpm 1.432,-- EUR
20584	MAXION BT 13 P	10 spindle speeds	240 - 4.000 rpm 1.682,-- EUR
20586	MAXION BT 13 ST	infinitely variable spindle speed	420 - 2.100 rpm 1.852,-- EUR
21224	MAXION BT 13 W	5 spindle speeds	480 - 4.000 rpm 1.622,-- EUR
14137	Motor protection		115,-- EUR
14143 1	Drilling depth with fine adjustment		200,-- EUR
14145	Spindle MT 2		50,-- EUR
14147	Table adjustment via rack and pinion		160,-- EUR
14148	Star feed lever		50,-- EUR
14149	Column longer by 200 mm		100,-- EUR
14337 2	Floor cabinet	225x380x660 / 15 kg	295,-- EUR
51422	Reverse switch right/left		40,-- EUR
M00001	UNIMAX 1~ frequence	infinitely variable spindle speed	200 - 4.000 rpm 1.982,-- EUR
M00002	UNIMAX 1E ~ frequence	infinitely variable spindle speed	200 - 4.000 rpm 2.362,-- EUR
30993	Quick clamping device	MKF 65/Z for table adjust. via rack and	175,-- EUR
58288	Drilling package for UNIMAX 1		160,-- EUR
14337	Floor cabinet for UNIMAX 1	225x380x660 / 15 kg	295,-- EUR
66402	MAXION BT 18	10 spindle speeds	240 - 3.800 rpm 2.795,-- EUR
66403	MAXION BT 18 ST	infinitely variable spindle speed	100 - 1.800 rpm 3.595,-- EUR
66404	MAXION BT 18 ST	infinitely variable spindle speed	200 - 3.600 rpm 3.595,-- EUR
	Option just as BTB 18 / BTB 18 ST		
66405	MAXION BTB 18	10 spindle speeds	240 - 3.800 rpm 2.965,-- EUR
66406	MAXION BTB 18 ST	infinitely variable spindle speed	100 - 1.800 rpm 3.755,-- EUR
66407	MAXION BTB 18 ST	infinitely variable spindle speed	200 - 3.600 rpm 3.755,-- EUR
14144 1	Drilling depth with fine adjustment		200,-- EUR
14150 4	Tapping unit / Threading attachment		910,-- EUR
66423 4	Tapping unit / Threading attachment for machines with drilling depth with fine adjustment		910,-- EUR
20604 3	Swiveling table with protractor scale and thrust ring		95,-- EUR
14336 2	Floor cabinet	300x470x760 mm / 40 kg	645,-- EUR
14153 8	Fine feed		590,-- EUR
29156	Reinforced release spring		32,-- EUR

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44667	UNIMAX 2T	infinitely variable spindle speed, range A: range B:	100 - 2.000 rpm 200 - 4.000 rpm 3.455,- EUR
45105	Drilling package for UNIMAX 2		235,- EUR
45125	2	Floor cabinet for UNIMAX 2T	635,- EUR
50632	MAXION BT 25	10 spindle speeds	80 - 1.400 rpm 3.665,- EUR
70728	MAXION BT 25	10 spindle speeds	120 - 2.160 rpm 3.665,- EUR
70729	MAXION BT 25	10 spindle speeds	160 - 2.800 rpm 3.665,- EUR
50633	MAXION BT 25 ST	infinitely variable spindle speed	80 - 1.400 rpm 4.420,- EUR
70736	MAXION BT 25 ST	infinitely variable spindle speed	120 - 2.160 rpm 4.420,- EUR
70737	MAXION BT 25 ST	infinitely variable spindle speed	160 - 2.800 rpm 4.420,- EUR
61979	MAXION BT 25 AV	10 spindle speeds	80 - 1.400 rpm 6.140,- EUR
70730	MAXION BT 25 AV	10 spindle speeds	120 - 2.160 rpm 6.140,- EUR
70732	MAXION BT 25 AV	10 spindle speeds	160 - 2.800 rpm 6.140,- EUR
61980	MAXION BT 25 AVST	infinitely variable spindle speed	80 - 1.400 rpm 6.885,- EUR
70734	MAXION BT 25 AVST	infinitely variable spindle speed	120 - 2.160 rpm 6.885,- EUR
70735	MAXION BT 25 AVST	infinitely variable spindle speed	160 - 2.800 rpm 6.885,- EUR
20620	4	Tapping unit / Threading attachment	910,- EUR
80584	4	Tapping unit / Threading attachment for machines with automatic feed	850,- EUR
14163	14	Flanged quill	380,- EUR
49393	Column longer by 200 mm		340,- EUR
68135	13	Headstock adjustment from the front side	310,- EUR
14336	2	Floor cabinet 400x690x720 mm / 65 kg	780,- EUR
14164	8	Fine feed	650,- EUR
66944	MAXION BT 35	12 spindle speeds	80 - 1.400 rpm 5.090,- EUR
66945	MAXION BT 35	12 spindle speeds	160 - 2.800 rpm 5.090,- EUR
66947	MAXION BT 35 ST	infinitely variable spindle speed	80 - 1.400 rpm 5.880,- EUR
66948	MAXION BT 35 ST	infinitely variable spindle speed	160 - 2.800 rpm 5.880,- EUR
66949	MAXION BT 35 AV	12 spindle speeds	80 - 1.400 rpm 7.820,- EUR
66950	MAXION BT 35 AV	12 spindle speeds	160 - 2.800 rpm 7.820,- EUR
66951	MAXION BT 35 AVST	infinitely variable spindle speed	80 - 1.400 rpm 8.630,- EUR
66952	MAXION BT 35 AVST	infinitely variable spindle speed	160 - 2.800 rpm 8.630,- EUR
26444	4	Tapping unit / Threading attachment	910,- EUR
67132	4	Tapping unit / Threading attachment for machines with automatic feed	850,- EUR
12353	14	Flanged quill MT 4	380,- EUR
14172	Column longer by 200 mm		340,- EUR
67137	13	Headstock adjustment from the front side	310,- EUR
14340	2	Floor cabinet 400x690x720 mm / 65 kg	780,- EUR
14165	8	Fine feed	650,- EUR
53018	Reinforced release spring		55,- EUR
Column drilling machines / Catalogue page 8 - 11			
66408	MAXION BS 18	12 spindle speeds	240 - 3.800 rpm 3.105,- EUR
66409	MAXION BS 18 ST	infinitely variable spindle speed	100 - 1.800 rpm 3.915,- EUR
66410	MAXION BS 18 ST	infinitely variable spindle speed	200 - 3.600 rpm 3.915,- EUR
14150	4	Tapping unit / Threading attachment	910,- EUR
66423	4	Tapping unit / Threading attachment for machines with drilling depth with fine adjustment	850,- EUR
20604	3	Swiveling table with protractor scale and thrust ring	95,- EUR
14144	1	Drilling depth with fine adjustment	200,- EUR
14153	8	Fine feed	590,- EUR
29156	Reinforced release spring		32,- EUR

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Art.-No.			Price 2011
44668	UNIMAX 2S	infinitely variable spindle speed, range A:	100 - 2.000 rpm
		range B:	200 - 4.000 rpm
45105	Drilling package for UNIMAX 2		3.455,-- EUR 235,-- EUR
37704	UNIMAX 3	infinitely variable spindle speed, range A:	80 - 1.440 rpm
		range B:	180 - 3.200 rpm
37705	Drilling package for UNIMAX 3		3.945,-- EUR 270,-- EUR
37706	Milling package for UNIMAX 3		2.580,-- EUR
M00003	UNIMAX 3 AV	infinitely variable spindle speed, range A:	80 - 1.440 rpm
	<i>Option just as UNIMAX 3 T AV</i>	range B:	180 - 3.200 rpm
M00009	UNIMAX 3 T AV	table version	6.115,-- EUR 5.915,-- EUR
M00011	4	Tapping unit / Threading attachment	850,-- EUR
M00010	43	Chip clearance	360,-- EUR
	7	Electric cooling unit	20 l coolant tank
	40	Drilling package for UNIMAX 3	490,-- EUR 270,-- EUR
50641	MAXION BS 25	10 spindle speeds	80 - 1.400 rpm
70742	MAXION BS 25	10 spindle speeds	120 - 2.160 rpm
70743	MAXION BS 25	10 spindle speeds	160 - 2.800 rpm
50644	MAXION BS 25 ST	infinitely variable spindle speed	80 - 1.400 rpm
70746	MAXION BS 25 ST	infinitely variable spindle speed	120 - 2.160 rpm
70747	MAXION BS 25 ST	infinitely variable spindle speed	160 - 2.800 rpm
50674	MAXION BS 25 AV	10 spindle speeds	80 - 1.400 rpm
70740	MAXION BS 25 AV	10 spindle speeds	120 - 2.160 rpm
70741	MAXION BS 25 AV	10 spindle speeds	160 - 2.800 rpm
50675	MAXION BS 25 AVST	infinitely variable spindle speed	80 - 1.400 rpm
70744	MAXION BS 25 AVST	infinitely variable spindle speed	120 - 2.160 rpm
70745	MAXION BS 25 AVST	infinitely variable spindle speed	160 - 2.800 rpm
20620	4	Tapping unit / Threading attachment	910,-- EUR
80584	4	Tapping unit / Threading attachment for machines with automatic feed	850,-- EUR
14163	14	Flanged quill	380,-- EUR
26433		Column longer by 100 mm	270,-- EUR
67760	13	Table adjustment from the front side	310,-- EUR
14164	8	Fine feed	650,-- EUR
66931	MAXION BS 35	12 spindle speeds	80 - 1.400 rpm
66934	MAXION BS 35	112 spindle speeds	160 - 2.800 rpm
66935	MAXION BS 35 ST	infinitely variable spindle speed	80 - 1.400 rpm
66936	MAXION BS 35 ST	infinitely variable spindle speed	160 - 2.800 rpm
66938	MAXION BS 35 AV	12 spindle speeds	80 - 1.400 rpm
66939	MAXION BS 35 AV	12 spindle speeds	160 - 2.800 rpm
66940	MAXION BS 35 AVST	infinitely variable spindle speed	80 - 1.400 rpm
66941	MAXION BS 35 AVST	infinitely variable spindle speed	160 - 2.800 rpm
26444	4	Tapping unit / Threading attachment	910,-- EUR
67132	4	Tapping unit / Threading attachment for machines with automatic feed	850,-- EUR
12353	14	Flanged quill	380,-- EUR
26443		Column longer by 100 mm	270,-- EUR
26441	16	Electric coolant equipment in base plate with T-slots	1.130,-- EUR
35194	13	Table adjustment from the front side	310,-- EUR
14165	8	Fine feed	650,-- EUR
53018		Reinforced release spring	55,-- EUR

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Art.-No.			Price 2011	
52508	UNIMAX 4	infinitely variable spindle speed	30 - 2.400 rpm	15.640,-- EUR
59031	Quick-change tapping chuck	GBF 14	M 3 - M 14	440,-- EUR
56484	Quick-change tapping chuck	GBF 24	M 4,5 - M 24	440,-- EUR
59032	Quick-change tapping chuck	GBF 36	M 14 - M 36	1.170,-- EUR
59034	Insert for quick-change tapping chuc	for GBF 14	M 3 - M 14	54,-- EUR
59033	Insert for quick-change tapping chuc	for GBF 24	M 4,5 - M 24	95,-- EUR
59035	Insert for quick-change tapping chuc	for GBF 36	M 14 - M 36	155,-- EUR
62434 16	Coolant equipment, in base plate controlled			1.130,-- EUR
66954	MAXION BS 40 AVST	infinitely variable spindle speed	70 - 1.400 rpm	10.990,-- EUR
66955	MAXION BS 40 AVST	infinitely variable spindle speed	120 - 2.400 rpm	10.990,-- EUR
10754 4	Tapping unit / Threading attachment for machines with automatic feed			850,-- EUR
14184 14	Flanged quill MT 4			380,-- EUR
26441 16	Electric coolant equipment in base plate with T-slots			1.130,-- EUR
67428	Reinforced release spring			55,-- EUR
66957	MAXION BS 50 AVST	infinitely variable spindle speed	35 - 1.060 rpm	
		with auto feed	0,18 - 0,28 - 0,45 mm/rev	14.590,-- EUR
66958	MAXION BS 50 AVST	infinitely variable spindle speed	50 - 1.500 rpm	
		with auto feed	0,12 - 0,2 - 0,32 mm/rev	14.590,-- EUR
66959	MAXION BS 50 AVST	infinitely variable spindle speed	66 - 2.000 rpm	
		with auto feed	0,09 - 0,15 - 0,25 mm/rev	14.590,-- EUR
15003	Tapping unit / Threading attachment for machines with automatic feed			850,-- EUR
51890	Spindle MT 5			380,-- EUR
14187 14	Flanged quill MT 4			380,-- EUR
16236 8	Fine feed			650,-- EUR
26452 16	Electric coolant equipment in base plate with T-slots			660,-- EUR
67426	Reinforced release spring			80,-- EUR
Drilling and milling machines / Catalogue page 12				
67112	MAXION BT 18 F	10 spindle speeds	240 - 3.800 rpm	7.365,-- EUR
67113	MAXION BT 18 FST	infinitely variable spindle speed	100 - 1.800 rpm	8.165,-- EUR
67114	MAXION BT 18 FST	infinitely variable spindle speed	200 - 3.600 rpm	8.165,-- EUR
67144 4	Tapping unit / Threading attachment			910,-- EUR
14256 20	Milling cutter chuck BF16		clamping range 2 - 16	300,-- EUR
14257 21	Collet chuck BF16			36,-- EUR
52940 26	Digital display for both table axes, for MF 2			3.750,-- EUR
67143 25	Chip tray			590,-- EUR
61935	MAXION BT 25 F	10 spindle speeds	80 - 1.400 rpm	9.705,-- EUR
70750	MAXION BT 25 F	10 spindle speeds	120 - 2.160 rpm	9.705,-- EUR
70751	MAXION BT 25 F	10 spindle speeds	160 - 2.800 rpm	9.705,-- EUR
61909	MAXION BT 25 FST	infinitely variable spindle speed	80 - 1.400 rpm	10.425,-- EUR
70752	MAXION BT 25 FST	infinitely variable spindle speed	120 - 2.160 rpm	10.425,-- EUR
70753	MAXION BT 25 FST	infinitely variable spindle speed	160 - 2.800 rpm	10.425,-- EUR
33809 4	Tapping unit / Threading attachment			910,-- EUR
53736	Spindle ISO 30, DIN 2079			370,-- EUR
14263	3 Feeds		0,1-0,16-0,25 mm/U	2.470,-- EUR
53379 22	Milling cutter chuck ER 32 / MT 3			340,-- EUR
53381 22	Milling cutter chuck ER 32 / ISO 30			340,-- EUR
165 23	Collet chuck ER 32			65,-- EUR
52941 26	Digital display for both table axes, for MF 3			3.750,-- EUR
15863 25	Chip tray			600,-- EUR

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Art.-No.				Price 2011
73734	MAXION BT 35 F	12 spindle speeds	80 - 1.400 rpm	12.500,-- EUR
73733	MAXION BT 35 F	12 spindle speeds	160 - 2.800 rpm	12.500,-- EUR
68795	MAXION BT 35 FST	infinitely variable spindle speed	80 - 1.400 rpm	13.130,-- EUR
68116	MAXION BT 35 FST	infinitely variable spindle speed	160 - 2.800 rpm	13.130,-- EUR
26444	4 Tapping unit / Threading attachment			910,-- EUR
67132	4 Tapping unit / Threading attachment for machines with automatic feed			850,-- EUR
68134	Spindle ISO 30, DIN 2079			370,-- EUR
14230	3 Feeds			2.740,-- EUR
53380	22 Milling cutter chuck ER 32 / MT 4			340,-- EUR
53381	22 Milling cutter chuck ER 32 / ISO 30			340,-- EUR
165	23 Collet chuck ER 32			65,-- EUR
44365	24 Milling cutter chuck HW 3-25 in handy box			730,-- EUR
67568	Digital display for both table axes, for MF 4			3.750,-- EUR
68219	25 Chip tray			600,-- EUR
Gang drilling machines				
61988	MAXION BR 18/2	Rest on enquiry		2.630,-- EUR
61989	MAXION BR 18/4	Rest on enquiry		3.650,-- EUR
14247	Electric coolant equipment			815,-- EUR
14248	Each connected unit			140,-- EUR
61931	MAXION BRK 18/3			4.510,-- EUR
61990	MAXION BRK 18/4			5.150,-- EUR
61991	MAXION BRK 18/5			5.800,-- EUR
61992	MAXION BRK 18/6			6.550,-- EUR
14247	Electric coolant equipment			815,-- EUR
14248	Each connected unit			140,-- EUR
16246	Motorized headstock adjustment, each unit			1.520,-- EUR
61993	MAXION BRK 35/3			6.660,-- EUR
61994	MAXION BRK 35/4			8.270,-- EUR
61995	MAXION BRK 35/5			9.780,-- EUR
61997	MAXION BRK 35/6			11.280,-- EUR
14246	Electric coolant equipment			975,-- EUR
14248	Each connected unit			140,-- EUR
22981	Motorized headstock adjustment, each unit			1.670,-- EUR
	Sliding unit			Price on request
	Sliding table			Price on request
Thread cutting machines / Catalogue page 14				
66415	MAXION BT 15 G	4 spindle speeds	320 - 1.600 rpm	3.990,-- EUR
66417	MAXION BS 15 G	4 spindle speeds	320 - 1.600 rpm	4.365,-- EUR
14154	Column longer by 200 mm			220,-- EUR
14198	Fine adjustment cam for tapping depth			120,-- EUR
44960	Foot impulse switch			280,-- EUR

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Art.-No.				Price 2011
66418	MAXION BT 15 GL	4 spindle speeds	320 - 1.600 rpm	6.315,-- EUR
66420	MAXION BS 15 GL	4 spindle speeds	320 - 1.600 rpm	6.645,-- EUR
115	Lead screw with nut			200,-- EUR
116	Lead screw with nut under 0,5 mm and/or left-hand			290,-- EUR
44960	Foot impulse switch			280,-- EUR
14210	Bottoming release switch			425,-- EUR
14214	Brake motor			650,-- EUR
14216	Force ventilated motor			510,-- EUR
14154	Column longer by 200 mm for BT 15 GL			220,-- EUR
14198	Fine adjustment cam for tapping depth			120,-- EUR
17085	GLV/GV Reduction transmission			800,-- EUR
13562	MAXION BT 23 GL	5 spindle speeds	100 - 900 rpm	7.950,-- EUR
73957	MAXION BT 23 GL	5 spindle speeds	150 - 1.350 rpm	7.950,-- EUR
73958	MAXION BS 23 GL	5 spindle speeds	100 - 900 rpm	8.275,-- EUR
73959	MAXION BS 23 GL	5 spindle speeds	150 - 1.350 rpm	8.275,-- EUR
119	Lead screw with nut			340,-- EUR
120	Lead screw with nut under 0,7 mm and/or left-hand			510,-- EUR
44960	Foot impulse switch			280,-- EUR
14211	Bottoming release switch			425,-- EUR
14219	Brake motor			710,-- EUR
14227	Force ventilated motor			510,-- EUR
14163	Flanged quill			380,-- EUR
14167	Column longer by 200 mm for BT 23 GL			340,-- EUR
68135	Adjustment from the front side BT			310,-- EUR
67760	Adjustment from the front side BS			310,-- EUR
14340	Floor cabinet			780,-- EUR
14199	Fine adjustment cam for tapping depth			120,-- EUR
67095	MAXION BT 30 GL	5 spindle speeds	80 - 440 rpm	9.790,-- EUR
67096	MAXION BT 30 GL	5 spindle speeds	160 - 880 rpm	9.790,-- EUR
67092	MAXION BS 30 GL	5 spindle speeds	80 - 440 rpm	10.120,-- EUR
67093	MAXION BS 30 GL	5 spindle speeds	160 - 880 rpm	10.120,-- EUR
119	Lead screw with nut			340,-- EUR
120	Lead screw with nut under 0,7 mm and/or left-hand			510,-- EUR
44960	Foot impulse switch			280,-- EUR
14212	Bottoming release switch			425,-- EUR
14220	Brake motor			710,-- EUR
14231	Force ventilated motor			570,-- EUR
72256	Flanged quill			380,-- EUR
14179	Column longer by 100 mm for BS 30 GL			270,-- EUR
67137	Headstock adjustment from the front side			310,-- EUR
14340	Floor cabinet			780,-- EUR
14200	Fine adjustment cam for tapping depth			120,-- EUR

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Art.-No.			Price 2011	
67464	MAXION BS 50 GL	infinitely variable spindle speed	35 - 530 rpm	18.640,-- EUR
67465	MAXION BS 50 GL	infinitely variable spindle speed	50 - 750 rpm	18.640,-- EUR
131	Lead screw with nut			445,-- EUR
132	Lead screw with nut under 1,0 mm and/or left-hand			640,-- EUR
44960	Foot impulse switch			280,-- EUR
14213	Bottoming release switch			425,-- EUR
14236	Force ventilated motor			630,-- EUR
59333	Spindle MT 5			380,-- EUR
59334	Flanged quill MT 4			380,-- EUR
26452	Electric coolant equipment in base plate with T-slots			660,-- EUR
13476	MAXION H 15 GL	4 spindle speeds	320 - 1.600 rpm	5.260,-- EUR
	For accessories please see BT 15 GL			
13479	MAXION BT 15 GLE	4 spindle speeds	240 - 1.200 rpm	13.925,-- EUR
	For accessories please see BT 15 GL			
67098	MAXION BT 30 GLE	4 spindle speeds	80 - 440 rpm	19.950,-- EUR
67099	MAXION BT 30 GLE	4 spindle speeds	160 - 880 rpm	19.950,-- EUR
119	Lead screw with nut			340,-- EUR
120	Lead screw with nut under 0,7 mm and/or left-hand			510,-- EUR
44960	Foot impulse switch			280,-- EUR
72256	Flanged quill			380,-- EUR
14172	Column longer by 200 mm			340,-- EUR
67137	Headstock adjustment from the front side			310,-- EUR
14200	Fine adjustment cam for tapping depth			120,-- EUR
Art.-No.	Flow drilling machines / Catalogue page 17		Price 2011	
67104	MAXION BTB 18 FL	infinitely variable spindle speed	400 - 3.600 rpm	4.945,-- EUR
64264	MAXION BS 18 FL	infinitely variable spindle speed	401 - 3.601 rpm	5.105,-- EUR
62570	MAXION BT 18 FL	infinitely variable spindle speed	402 - 3.602 rpm	4.785,-- EUR
33264	Thread cutting device including separately driven fan			1.075,-- EUR
62936	MAXION BT 25 FL	infinitely variable spindle speed	240 - 2.160 rpm	6.355,-- EUR
61981	MAXION BS 25 FL	infinitely variable spindle speed	240 - 2.160 rpm	6.570,-- EUR
33809	Thread cutting device including separately driven fan			1.075,-- EUR
Accessories / Catalogue page 19				
64721	Hydro-pneumactical feed unit PV 12			2.630,-- EUR
M00004	Hydro-pneumactical feed unit PV 16			2.930,-- EUR
72891	Hydro-pneumactical feed unit PV 20			3.220,-- EUR
73962	Final stop retardation			410,-- EUR
73963	Chip breakage control			850,-- EUR
64058	Machine lamp 230V for machine size 25 - 50			150,-- EUR
64059	Machine lamp 230V for machine size 6 - 20			150,-- EUR
34012	HALOFLEX spot lamp with magnetic base			195,-- EUR
14270	WALDMANN spot lamp for fix installation			390,-- EUR

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14274	Key type drill chuck	13 mm		60,-- EUR
14275	Key type drill chuck	16 mm		75,-- EUR
14277	Self-cocking drill chuck	13 mm		85,-- EUR
19505	Self-cocking drill chuck	16 mm		95,-- EUR
	Drill chuck MT 1 by order please specify "B"			16,-- EUR
	Drill chuck MT 2 by order please specify "B"			16,-- EUR
	Drill chuck MT 3 by order please specify "B"			16,-- EUR
	Drill chuck MT 4 by order please specify "B"			21,-- EUR
	Drill chuck MT 5 by order please specify "B"			21,-- EUR
22620	Machine vices	MSP 80		100,00 EUR
22621	Machine vice	MSP 100		128,-- EUR
22622	Machine vice	MSP 120		159,00 EUR
22623	Machine vice	MSP 140		185,-- EUR
30971	Angle tightener	MSW 100		93,-- EUR
36888	Pneumatic vice	MSD 100		492,-- EUR
45757	Pneumatic vice	MSD 140		1.138,-- EUR
	Multiple spindle heads			Price on request
	Revolving drilling heads			Price on request
	Goose neck - 25			990,-- EUR
	Goose neck - from 35			1.250,-- EUR
43552	Drum-stop revolver stop, mechanical			895,-- EUR
67915	Drum-stop revolver stop for 15G/15GL			895,-- EUR
27344	Drill guard	for machine size:	6 - 20	85,-- EUR
27345	Drill guard	for machine size:	23 - 50	100,-- EUR
71131	Drill guard with elect. rapid shut-down	for machine size:	6 - 20	200,-- EUR
73964	Drill guard with elect. rapid shut-down	for machine size:	23 - 50	250,-- EUR
49773	Deviating voltage/frequency for thread cutting machines and drilling machines with automatic feed with or without tapping unit			Price on request
49774	Deviating voltage/frequency for each additional motor drive			Price on request
14294	Deviating voltage/frequency for drilling machines without automatic feed			Price on request
28261	Compound table MF-0	Table surface:	230 x 164 mm	1.170,-- EUR
15424	Compound table MF-2	Table surface:	430 x 240 mm	1.760,-- EUR
15397	Compound table MF-3	Table surface:	600 x 240 mm	2.090,-- EUR
15421	Compound table MF-4	Table surface:	800 x 240 mm	2.960,-- EUR

Options / Catalogue page 20			
	1 / Drilling depth with fine adjustment		see machine
	2 / BTU floor cabinet		see machine
	3 / Swiveling table		see machine
	4 / Tapping unit		see machine
	Digital display for spindle speed		standard for all ST-machines
69766	Digital display for spindle speed and drilling depth, programmable 25AVST		950,-- EUR
68615	Digital display for spindle speed and drilling depth, programmable 35AVST		950,-- EUR
67423	Digital display for spindle speed and drilling depth, programmable BS 40 AVST		950,-- EUR
73966	Digital display for spindle speed and drilling depth, programmable BS 50 AVST		950,-- EUR
	Motorized height adjustment	for BT6, BT18 and BS20	1.520,-- EUR
	Motorized height adjustment	for BT/BS25 up to BS50	1.670,-- EUR
14272	Electric coolant equipment	with 20 liter coolant tank	490,-- EUR
	8 / Fine feed		see machine
	9 / PV hydro-pneumatic feed unit		see accessories
	10 / Compound table		see accessories
22630	Quick clamping device	MKF 65	140,-- EUR
30993	Quick clamping device	MKF 65Z for table adjust. via rack and	175,-- EUR
30994	Quick clamping device	MKF 75Z for table adjust. via rack and	195,-- EUR
	12 / Security against torsion	for drilling tables and head stocks	1.130,-- EUR
	13 / Height adjustment from the front side		310,-- EUR
	14 / Flanged quill		see machine
	15 / Drill guard electrical/mechanical		see accessories
	16 / Electric coolant equipment		see machine
	17 / Unimax B14 with revolving drilling head (BORMAX)		Price on request
73961	Automatic longitudinal feeds for MF-3		4.250,-- EUR
72910	Automatic longitudinal feeds for MF-4		4.250,-- EUR
	20 / Milling cutter chuck BF 16		see machine
	21 / Collet chuck BF 16		see machine
	22 / Milling cutter chuck ER 32		see machine
	23 / Collet chuck ER 32		see machine
	24 / Milling cutter chuck HW 3 - 25 in handy box		see machine
	25 / Chip tray		see machine
	26 / Digital display for both table axes		see machine
	27 / Fine adjustment cam for tapping depth		see machine

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Art.-No.			Price 2011
44960	Foot impulse switch		280,-- EUR
17267	Two-hand start for all thread cutting machines		1.925,-- EUR
	32 / Lead screw	see machine	
14239	Tap holder GSIP-0		950,-- EUR
14240	Tap holder GSIP-1		1.270,-- EUR
14241	Tap holder GSIP-2		1.915,-- EUR
72290	Intervalled coolant device , completely mounted		910,-- EUR
73960	Intervalled coolant device , as kit for self installation		850,-- EUR
	36 / 3 feeds AV for BT 25 F and BT 35 F	see machine	
16998	Die holder MT 2		200,-- EUR
26310	Die holder MT 3		220,-- EUR
	Die receptacle for holder MT 3 (by order please indicate die size)		80,-- EUR
	Die receptacle for holder MT 3 (by order please indicate die size)		75,-- EUR
	Special painting, structural lacquer		
49564	Machine size 6 - 20		100,-- EUR
49565	Machine size 23 - 50 + BR / BRK		140,-- EUR
57944	BTU floor cabinets		100,-- EUR
49566	Each additional colour		32,-- EUR
10938	Reverse switch right/left for GL-machines		280,-- EUR

Package prices for lorry transport

Package class	A	B	C	D	E
	25,00 EUR	45,00 EUR	70,00 EUR	95,00 EUR	170,00 EUR